INSTALLATION INSTRUCTION
SCRAPER

Type:
T-SCRAPER16-25-S

!! ATTENTION !! Only for dimensions 16, 20 and 25

T-SCRAPER16-25-S consisting of:
1 pcs. T-SCRAPER16-25 (scraper DA16-25)
1 pcs. T-GAUGE16-S (gauge 16)
1 pcs. T-GAUGE20-S (gauge 20)
1 pcs. T-GAUGE25-S (gauge 25)
1 pcs. T-RUBBERMALLET (rubber mallet)
1 pcs. T-TORX-SD (Torx-screw driver)
1 pcs. T-SCRAPER-CASE (casing)

IMPORTANT REMARK:
Quality check: adjusted the scraper removes max. 0,3 mm of the wall thickness!
Perform the scraping process only once. If residual red EVOH material is still visible use hand scraper or cut off pipe and scrape again.
Always put scraper and accessories back into the case after usage.

Hint: the best results are reached when using an cordless screwdriver or a cordless drill with electronic speed control (low speed).
(1) Insert gauge until fence.

(2) Use enclosed rubber mallet to fix gauge.

(3) Set diameter: remove fixing bolt.

(4) Choose diameter and apply fixing bolt again.

(5) Lift knife.

(6) Apply scraper onto gauge.

(7) Position knife arm. Knife must not contact the pipe and release knife.

(8) Scrape by turning the scraper gently clockwise. Remove chips regularly.

(8a) The best results are reached when using an cordless screwdriver or a cordless drill with electronic speed control (low speed).

(9) When reached the marking, lift the knife arm and remove the scraper.

(10) Remove gauge.

(marking is on the medium pipe, and depends on dimension and fitting type)